

Sampling Checklist - Internet

Customer:

Customer No.:

Special Coatings Systems GmbH

Part No.

1: Substrate

It is important to send the substrates exactly as they will later be painted! Any change by your suppliers or your handling can lead to a change in the surface (material composition, release agents, perspiration, etc.)

1.1: Number of test items	Number of test items, which should be sampled		SC
1.2: Material	exact information/description		
1.3: Color	Please specify e.g. according to enclosed pattern		
1.4: Transparency	yes, no, ... %		
1.5: Roughness	possibly surface structure		
1.6: Contamination	Grease, release agents		
1.7: Max. zul. Beschichtungs-temperatur	maximum permissible coating temperature	°C	
1.8: Pretreatment by the customer	description of the way		
1.9: Parts per liter*	minimum 10 liters required for sampling; preferably 60 liters		
1.10: Weight per part	Max. 180 kg per drum		
1.11: Size of the parts	Max. Length 120 mm – 150 mm		

* Fill a liter measuring cup with substrate until you reach the 1-liter mark. Then count the parts and count them up to 60 liters, e.g. 50 pieces / liter x max. 60 liters = 3,000 pieces (this amount may not be heavier than 180 kg)

2: Target-surface:

2.1: Use of the substrate/material	indoor / outdoor, special features		SC
2.2: Surface requirements			
2.3: Function of the surface	For example: scratch-resistant, adhesion promoter, anti-friction coating (exact test profile)		
2.5: Max. layer thickness	(Examination by customers)	µm	
2.6: Requirements	Which tests are carried out according to DIN? if necessary add a list		

3: Coating

3.1: Coating Material	e.g. adhesives, lubricants, ..		
3.2: Pretreatment	Typ		
3.3: Prior to use / further processing of the substrate, observe residual curing time / recoatability:			
3.4: Cost of sampling			

4: Return shipment

4.1: Date	preferably until . . .		
4.2: To	Adress and contact person		
4.3: Number of test items	min		
4.4: Further processing by the customer	z.B. flaming, printing		
4.5: Acceptance	possibly conditions, by. . .		

5: Offer lacquers / services

SC-offer No. , date.

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Customer

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Special Coatings Systems GmbH